

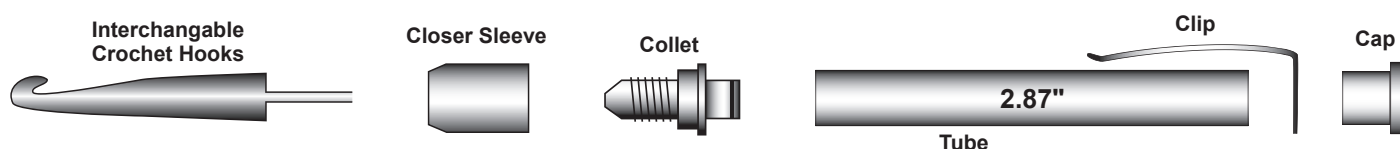
#### Kit Features

- 8 Interchangeable crochet hooks
- Requires a 3" blank
- Overall length: Approximately 5-3/8" (varies with hook)

#### Required Accessories

- 7mm mandrel
- 7mm drill bit (DB7MM or DB7MMCT)
- 2-pc. bushing set (EUROBU)
- 7mm barrel trimmer
- Glue (We recommend thick "gel" CA glue—GTHICK2)
- Sanding and finishing supplies

#### Diagram A - Parts and Assembly



#### BLANK PREPARATION

Cut your blank approximately 1/16" longer than the tube to allow for squaring with the barrel trimmer. Use a medium **drill** speed to drill the blank. Raise the bit from the wood every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Don't force the drill bit; use an even pressure and let the bit do the work. After drilling the blank, sand the exterior of the brass tube to roughen its surface and use CA **glue** to glue the tube inside the blank. **Sand** or barrel trim to **square** the ends of the blank.

#### TURNING THE CROCHET HOOK

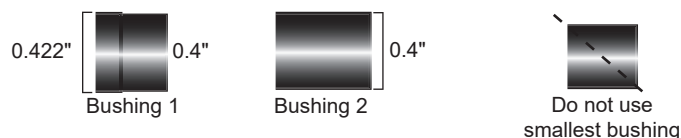
**Set up** your mandrel as shown in Diagram C. You will use the .4" bushing to **Turn** the pen blank to the bushing diameter at the ends. **Sand** with abrasives and **finish** with your choice of polish.

#### ASSEMBLY

(Line up finished parts according to Diagram A)  
*To avoid damage to components when assembling, use a vise with covered jaws or one of WoodTurningz' pen presses.*

1. Layout parts according to Diagram A.
2. Slide the Clip onto the Cap.
3. Press the Cap and Clip into either end of the turned barrel.
4. Twist the Closer Sleeve enough to engage the threads and press the Collet into the opposite end of the barrel.
5. Press the Closer Sleeve & Collet into the opposite end of the barrel.
6. Insert the Crochet Hook into the Collet, tightening the Closer sleeve to secure in place.  
Your Crochet Hook is now ready for use!

#### Diagram B - Bushings



#### Diagram C - Turning the Pocket Stylus

