Phone: (888) PEN-KITS
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www.WoodTurningz.com

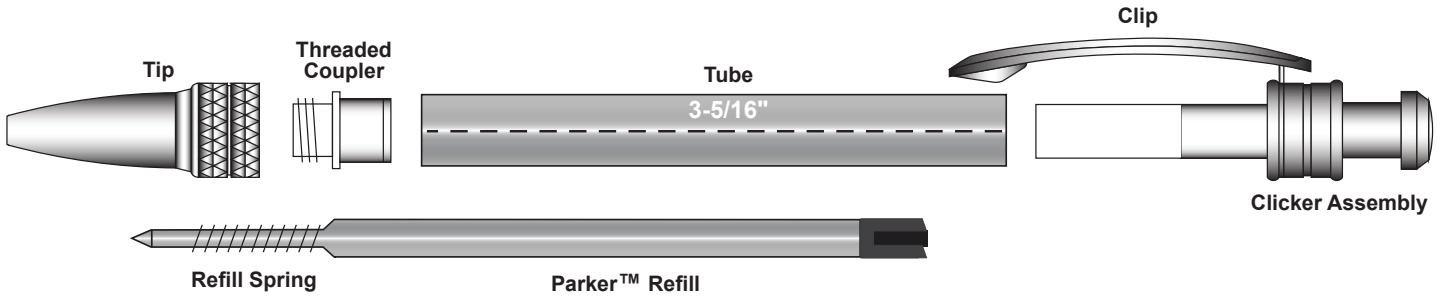
SUPER CLICK PEN

Instructions

Kit Features
- Click mechanism
- Parker™ style refills (RE-PARK)
- Overall length: 5-1/2"

Required Accessories & Materials
- 7mm mandrel
- 2-pc. Race Car bushing set (PKRACEBU)
- Drill bit – 3/8" (DB3/8)
- Universal trimming kit (BTRIMKIT8)
- Glue (We recommend the thick “gel” CA glue—GTHICK2)
- Sanding and finishing supplies

Diagram A - Parts and Assembly



BLANK PREPARATION

The Super Click pen has a tube measuring 3-5/16". **Cut** your blank approximately 1/16" longer than the tube to allow for squaring with the barrel trimmer. Use a medium drill speed to **drill** the blank. Raise the bit from the blank every 1/4" to 1/2" to allow the chips to clear from the flutes of the drill bit. Don’t force the drill bit; use an even pressure and let the bit do the work. After drilling the blank, **sand** the exterior of the brass tube to roughen its surface and use CA **glue** to glue the tube inside the blank. Sand or barrel trim to **square** the ends of the blank.

TURNING THE PEN

Set up the mandrel as shown in Diagram C. The Super Click pen’s upper and lower bushings both have an outside diameter of .475" (see Diagram B). **Turn** the pen blank to the bushing diameter at the ends. **Sand** with abrasives and **finish** with your choice of polish.

ASSEMBLY

(Line up finished parts according to Diagram A)
To avoid damage to components when assembling, use a vise with covered jaws or one of WoodTurningz’ pen presses.

1. Press the Threaded Coupler onto the barrel.
2. Carefully press the Clip/Clicker Assembly onto the opposite side.
3. Drop the Refill through the Threaded Coupler with the Spring exposed.
4. Screw the Tip onto the Threaded Coupler
5. The pen is now ready to operate.

Diagram B - Bushings

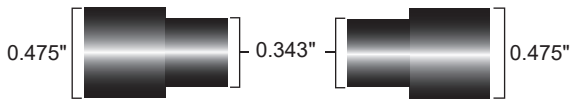
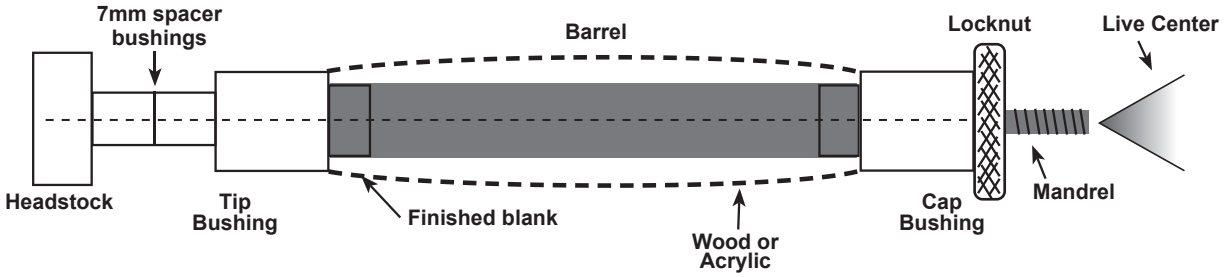


Diagram C - Turning the Pen



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